## **Specific Taxonomy - Pulp and Paper**

Level 1	Level 2	Level 3
Process Technology	Raw material preparation and storage	Debarking
		Size reduction
		Chipping
		Screening
	Chemical Pulping	Cooking and delignification
		Washing and screening
		Oxygen delignification
		Bleaching
		Bleached stock screening
		Drying
		Waste gas
		treatment/incineration/reuse
		Chemical recovery
		Washing
		Pulper
	Mechanical and Chemimecanical Pulping	Groundwood pulping/grinding
		Pulp refining
		Thermomechanical pulping
		Chemitermomechanical pulping
		Chemimecanical pulping
		Screening and cleaning
		Bleaching of mechanical pulps
		Washing
		Pulper

Level 1	Level 2	Level 3
Process Technology	Paper recycling	Sorting, handling and storage
		Repulping of the dry paper for
		recycling
		Mechanical removal of impurities
		Screening
		Deinking and ash removal
		Bleaching
		Final cleaning and dewatering
		Process water purification
		Sludge handling and re-use
		Pulper
		Paper recycling process
	Papermaking	Stock preparation and re-pulping
		Headbox
		Wire section
		Press section
		Drying section
		Sizing
		Coating
		Dyeing
		Calendering
		Reeling/cutting/dispatch
		Other finishing processes
		Paper making machine
		Vacuum System

Level 1	Level 2	Level 3
Alternative	Chemical Pulping	Drying
Energy		Waste gas
		treatment/incineration/reuse
	Papermaking	Drying section
		Press section

Level 1	Level 2	Level 3
Service	Raw material	Waste disposal
Technology	preparation and	Size reduction
	storage	Chipping
		Screening
	Chemical Pulping	Cooking and delignification
		Washing and screening
		Oxygen delignification
		Bleaching
		Bleached stock screening
		Drying
		Waste gas
		treatment/incineration/reuse
		Waste water treatment
		Waste disposal
		Washing
	Mechanical and	Groundwood pulping/grinding
	Chemimecanical	Pulp refining
	Pulping	Thermomechanical pulping
		Chemitermomechanical pulping
		Chemimecanical pulping
		Screening and cleaning
		Bleaching of mechanical pulps
		Washing
		Pulper
		Waste water treatment
		Waste disposal

Level 1	Level 2	Level 3
Service Technology	Paper recycling	Sorting, handling and storage
		Repulping of the dry paper for
		recycling
		Mechanical removal of impurities
		Screening
		Deinking and ash removal
		Bleaching
		Final cleaning and dewatering
		Process water purification
		Sludge handling and re-use
		Pulper
		Paper recycling process
		Waste disposal
		Waste water treatment
	Papermaking	Stock preparation and re-pulping
		Headbox
		Wire section
		Press section
		Drying section
		Sizing
		Coating
		Dyeing
		Calendering
		Reeling/cutting/dispatch
		Other finishing processes
		Paper making machine
		Vacuum System